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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3009-3

Job Sheet 173371



Part No: D3009-3

Job Qty: 80 ea

Part Name: Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/12/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV B IPP A 07.12.18 new issue EC IPP Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified by:ec
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		3/9/18	0.00	0.00	Start Up Machining-1	7/21/18	JB 18-03-02
100	Hardinge	80 pcs		3/12/18	0.00	9.47	Hardinge	11	JB 18-03-02
120	QC	80 pcs		3/12/18	0.00	0.00	QC8		7/21/18/03/05
130	Packaging	80 pcs		3/12/18	0.00	0.00	Packaging3-1		21
140	QC21-SA	80 Ea		3/12/18	0.00	0.00	QC21		MAR 05 2018

Part Op 100 - 1-TURN AS PER FOLIO FA130 & DWG D3009
Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	3.8320 ft (.0479 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	4	71	0



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Hawkesbury, ON K64 1K7
CANADA
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Container No: S047248



Part: D3009-3

Job No: 173371

Serial No/Batch: S047248

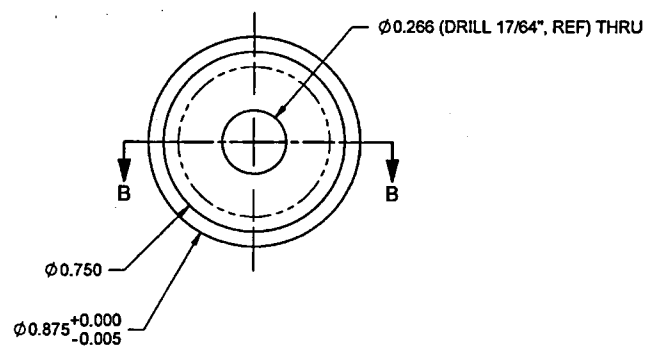
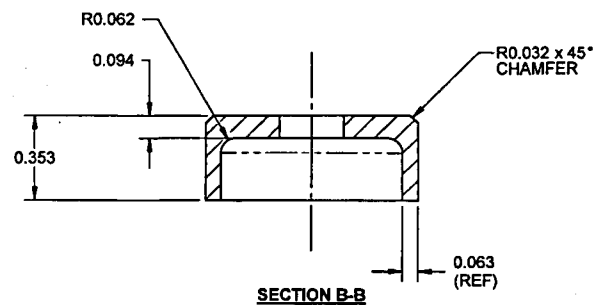
Revision:

Inspector:

Date: 03/02/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cup	0.875Inches + 0.000 - 0.005	0.875 0.870	Diameter	
2	Cup	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
3	Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
4	Cup	0.062Inches ± 0.010	0.072 0.052	Radius	
5	Cup	0.094Inches ± 0.010	0.104 0.084		
6	Cup	0.353Inches ± 0.010	0.363 0.343		
7	Cup	0.063Inches ± 0.010	0.073 0.053		
8	Cup	0.032Inches ± 0.010	0.042 0.022	Radius <i>Chamfer</i>	
9	Cup	45.000Degrees ± 0.000	45.000 45.000	Angle	

Plex 3/1/18 8:15 AM dart.logan.david



D3009-3 CUP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 113371 72
20180301

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
(REF DART SPEC M304R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

RELEASE
08-01-07-10

DESIGN	901	DART AEROSPACE LTD	
DRAWN	901	HAWKESBURY, ONTARIO, CANADA	
CHECKED	901	DRAWING NO.	REV. B
MFG. APPR.	901	D3009	SHEET 2 OF 2
APPROVED	901	TITLE	SCALE
DE APPR.	901	CUP	2:1
DATE	07.12.12	COPYRIGHT © 2001 BY DART AEROSPACE LTD	
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